



Dart Aerospace Ltd.
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C250-1100

Job Sheet 196161



Part No: C250-1100

Job Qty: 1 pcs

Part Name: C250 Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/7/19

Job Tracking No:

Due Date: 8/5/19

Created By: Jennifer Renwick

Type: SOLD

Description: order 16887

Note: C250-1100 REV.1 IPP REV:A 18.02.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	8/5/19	8/5/19	0.00	10.00	Large Fab - 1		B
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 9	1 pcs	8/5/19	8/5/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		DAS
							QC 9 - 43		43
							QC 9 - 50		9-89
							QC 9 - 9		
120	QC 5	1 pcs	8/5/19	8/5/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		DAS
							QC 5 - 43		43
							QC 5 - 49		9-89
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Powdercoat - 6 Fire Red - B4B	1 pcs	8/5/19	8/5/19	0.00	0.50	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
							QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
140	QC 3	1 pcs	8/5/19	8/5/19	0.00	0.00			



Container No: S199117



Part: C250 - 1100

Job No: 196161

Serial No/Batch: S199117

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 07/18/19

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				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
150	Packaging 3-1 - Stock - B4B	1 pcs	8/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
160	QC 21 - SA	1 pcs	8/5/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - Large Fab 8 (Fabricate per Drwg) MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION
 Descriptions: BY: _____ USE WELDING JIG C/PC250, ***ALL HOLES MUST ALIGN***
 110 - (QC9- Inspect visual per QSI004- Fusion Welds)
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - Powdercoat6 (Fire Red (Ref 4.3.5.10) per QSI005 4.3) START TIME: 8:20 OVEN TEMPERATURE: 21
 140 - (QC3- Inspect Part Finish)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM				010988
Part / Item	Component Name	Quantity	Operation	Container
C250-1100-1	Bumper Bracket Weldment	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5069139
C250-1100-11	Cage Boss	4 pcs (4 ea)	100-Large Fab - Welded Assy-1	5060396
C250-1100-13	Front Plate	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5045606
C250-1100-15	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5046541
C250-1100-17	Limiting Plate	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5046461
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	20 ft (20 ea)	100-Large Fab - Welded Assy-1	5190631

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C250-1100-1	1	2	0
	C250-1100-11	4	8	0
	C250-1100-13	1	5	0
	C250-1100-15	2	12	0
	C250-1100-17	1	10	0
	MT-A513-T-1.000W0.120	20	62	0

Part Specifications
Specifications could not be found.

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